

# **Silicon Controlled Rectifier (SCR)**

## **Lecture – 16**

**TDC PART – I**

**Paper - II (Group - B)**

**Chapter - 5**

**by:**

**Dr. Niraj Kumar,**

**Assistant Professor (Guest Faculty)**

**Department of Electronics**

**L.S. College, BRA Bihar University,  
Muzaffarpur.**

# Silicon Controlled Rectifier (SCR)

## Lecture – 16

TDC PART – I

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### ■ SCR Turning-OFF Methods (PART – 4)

### ■ Lecture Content :-

#### ➤ (2) Forced Commutation

➤ (I) Class-A Commutation : (Load Commutation)

➤ (II) Class-B Commutation : Self Commutated by an L-C Circuit (Resonant Pulse Commutation)

## (2) Forced Commutation

- “In case of **DC circuits**, there is no natural current zero to **Turn OFF** the **SCR**. In such circuits, **forward current** or **Anode Current** must be **forced to zero** with an **external circuit** to **commutate the SCR** hence named as **forced commutation**”.

- Unlike **Natural Commutation**, an external circuitry is required to forcibly bring the **SCR Anode Current** below **Holding Current** and keeping **SCR Reversed Biased** for a period more than the **SCR Turn OFF Time**. This technique is applied for **DC Circuit**. The commutation circuitry for **Forced Commutation** comprises of **Inductor** and **Capacitor**. This **Commutating Circuit** consist of components like **Inductors** and **Capacitors** called as **Commutating Components**. These **Commutating Components** cause to apply a **Reverse Voltage** across the **SCR** that immediately bring the current in the **SCR** to zero.

- **The SCR can be Turned OFF by Reverse Biasing the SCR or SCR Anode Current reduced to a value below the value of Holding Current by using External Circuit made by Active or Passive Components. Since, the SCR is Turned OFF forcibly it is termed as a Forced Commutation Process. The Basic Electronic and Electrical Component such as Inductance and Capacitance are used as Commutating Elements for commutation purpose.**

- **Forced Commutation** can be observed while using **DC Supply**; as we know there is no **Natural Zero** current in **DC Circuits** like as **Natural Commutation**. The current cannot go naturally zero in the application of **DC supply**. Hence, in the case of **DC Circuits**, the **Anode Current** is forced to **Zero**. The **External Circuit** used to force **Anode current** to **Zero** or below the  **Holding Current** or applying **Reverse Voltage** is known as a **Forced Commutation Circuit**.



- So, **Forced Commutation** is used in **DC Circuits** hence it is also called as **DC Commutation**. The **External Circuit** used for **Forced Commutation** process is called as **Commutation Circuit** and the **Elements** used in this circuit are called as **Commutating Elements**. The commutating circuit is used to apply a **Reverse Voltage** across **SCR** the immediately **Reduce Current to Zero**.

- This **Commutating Circuit** requires commutating **Elements** like **Inductance** and **Capacitance** to forcefully reduce the **Anode Current** of the **SCR** below the **Holding Current** value, that's why it is called as **Forced Commutation**. This type of commutation circuit is used in the application where the device is dealing with **DC Supply** like **Chopper** and **Inverter**.



- Based on the manner in which the **Zero Current** achieved and arrangement of the **Commutating Components**, **Forced Commutation** is classified into **Five different types of Class** such as **Class A, B, C, D, and E**. There are several forced commutation techniques for SCR Commutation (Turn OFF).

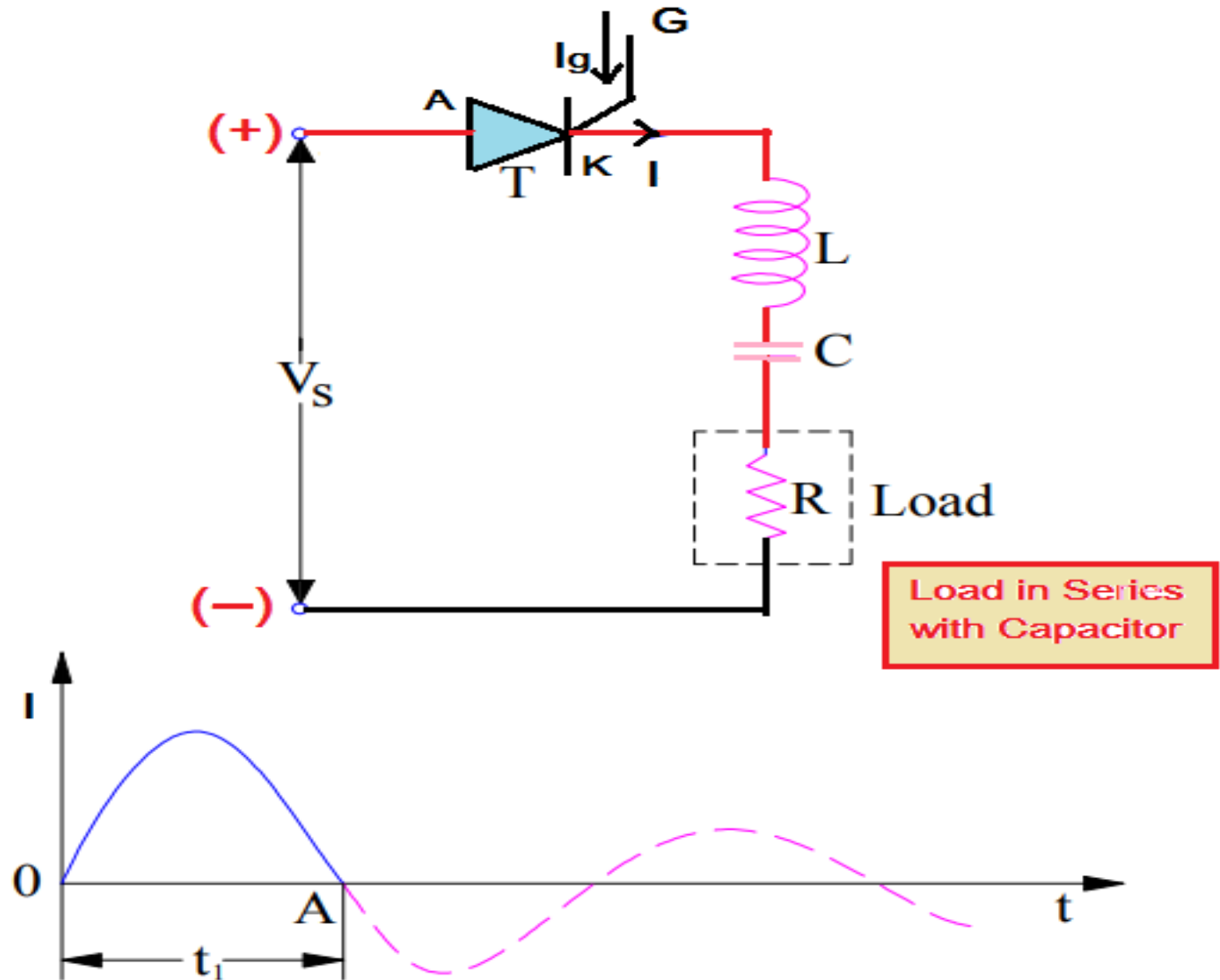
■ **Forced Commutation** is divided into Five Categories, which are explained below :-

- **(I) Class-A Commutation** : (also known as Load Commutation)
- **(II) Class-B Commutation** : (also known as Resonant Pulse Commutation)
- **(III) Class-C Commutation** : (also called Complimentary Commutation)
- **(IV) Class-D Commutation** : Impulse Commutation
- **(V) Class-E Commutation** : External Pulse Commutation

# (I) Class-A Commutation : (Load Commutation)

- Class-A Commutation or Load Commutation of SCR is a Forced Commutation Technique in which SCR is Forced to Turn OFF. In this commutation, the Source of Commutation Voltage is in the load. This load must be an under damped R-L-C supplied with a DC supply so that natural zero is obtained. Turning OFF an SCR essentially requires its Anode Current to fall below Holding Current and a Reversed Biased Voltage must be present across SCR for sufficient time so that SCR may regain its Blocking State.

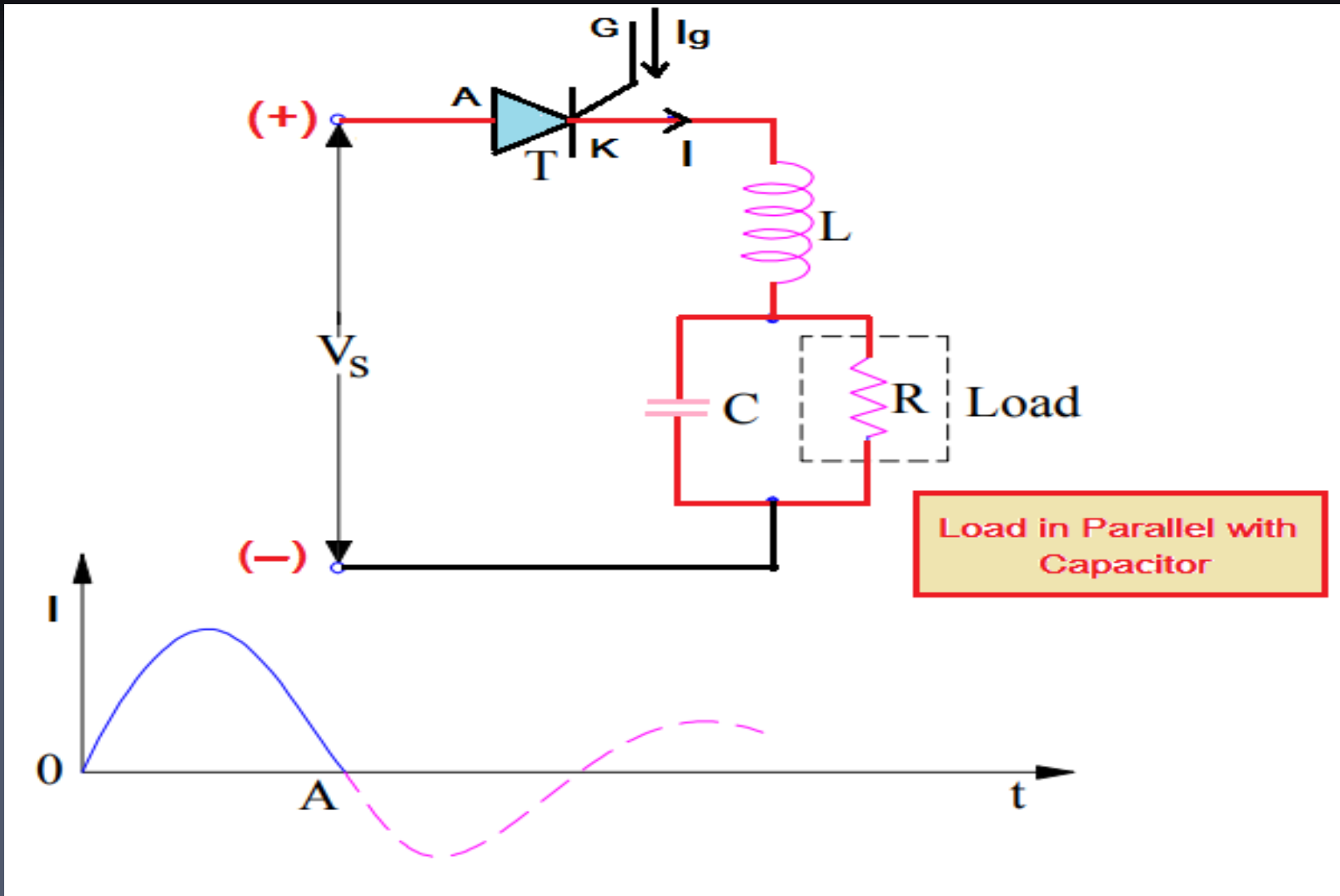
- **Load Commutation of SCR** is also known as **Class-A Commutation** or **Self Commutation** or **Resonant Commutation**. In Load Commutation, **Capacitor (C) & Inductor (L)** are used as **Commutating Element or Components**. The **Commutating Elements L and C** are connected either **Parallel or Series** with the **Load Resistance (R)** as shown in **Fig (81)** and **Fig (82)** below with waveforms of **SCR Current ( $I_{SCR}$ )**, **SCR Voltage ( $V_{SCR}$ )**, **Gate Current ( $I_g$ )** and **Capacitor Voltage ( $V_c$ )** shown in **Fig (83)**. **Commutating Element L and C** are connected in **series** with the **Load Resistance (R)** if the value of **Load Resistance (R)** is **low**. Circuit diagram for **Load Commutation** for low value of load **Resistance (R)** is shown in **Fig (81)** below.



- **Fig (81)** Shown a Circuit diagram for **Load Commutation** for low value of **Load Resistance (R)** in which **Commutating element L and C** are connected in **series with the Load Resistance (R)**.

- If the value of **Load Resistance (R)** is high, **Inductor (L)** is connected in **series** with **Resistor (R)** whereas **Capacitor (C)** is connected across the load. This is shown in **Fig (82)** below.



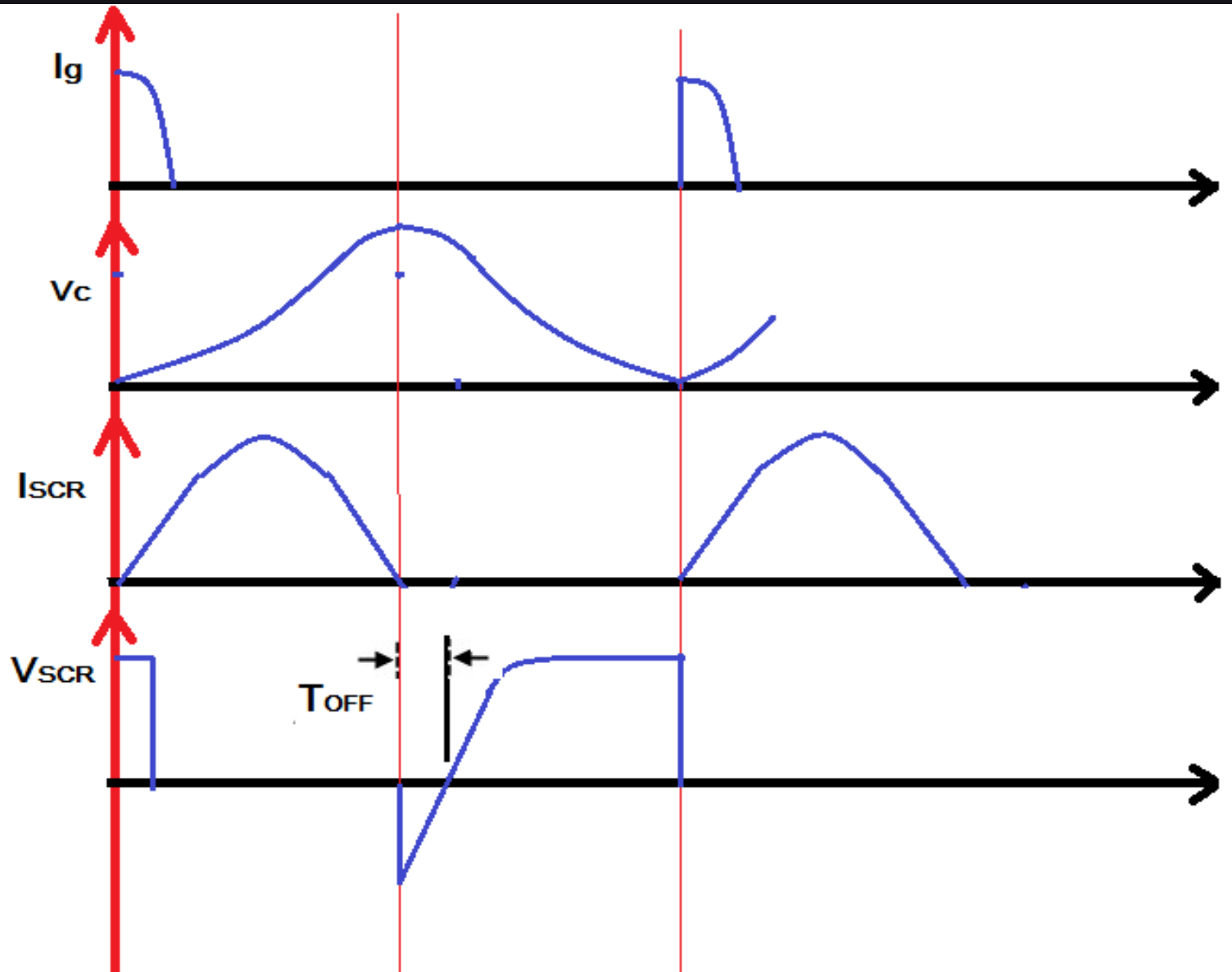


- **Fig (82)** Shown a Circuit diagram for **Load Commutation** for **High value of Load Resistance (R)** in which Commutating element **Inductor (L)** is connected in **series** with **Resistor (R)** whereas **Capacitor (C)** is connected across the Load **Resistor (R)**.

- When the above circuit is energized from **DC Source**, current waveform as shown in **Fig (81) and Fig (82)** is obtained. As we can be seen, the circuit current is **under-damped in nature**. The Current is rising initially up to maximum and then begins to fall. When the current decays to zero (**Capacitor is fully charges at Instant A and hence will not allow further current flow**) and tends to reverse. During the time when SCR conducts, voltage across **SCR ( $V_T$ )** is zero.

- But as soon as current reaches zero and tend to reverse, a reverse voltage (**since capacitor C is fully charged up to source voltage  $V_s$ , this capacitor voltage is applied across SCR**) equal to the **Source Voltage ( $V_s$ )** is applied across the terminals of **SCR**. Thus after **Time A**, **Anode Current ( $I_A$ ) of SCR is zero** and it is **Reversed Biased**. The two conditions of **SCR Turn OFF (Commutation)** are met and hence **SCR is Turned OFF** on its own at **Instant A**.

- The **Capacitor (C)** discharges through the **Load Resistance (R)** to make ready the circuit for the next cycle of operation. The time for switching **OFF** the **SCR** depends on the **Resonant Frequency** which further depends on the **Inductor (L)** and **Capacitor (C)** components. **From the above discussion**, it is quite clear that the main idea behind **Load Commutation Technique** is to make an under-damped circuit. Since, **SCR** is getting **Turned OFF** on its own, this technique is also known as **Self-Commutation** or **Resonant Commutation Technique**.



■ **Fig (83)** Shown **Class-A Load Commutation** waveforms of SCR Gate Current ( $I_g$ ), SCR Voltage ( $V_{SCR}$ ), SCR Current ( $I_{SCR}$ ) and Capacitor voltage ( $V_c$ ).

- **Class-A or Load Commutation** is prevalent in **SCR** circuit energized from a **DC Source** like **Series Inverter**. The nature of the **DC circuit** should be such that when energized, the current should have a natural tendency to decay down to zero. **Thus Load Commutation is only possible in DC circuit not in AC circuit.**
- This method is simple and reliable. For **high frequency operation** which is in the range above **1000 Hz**, this type of **commutation circuits** is preferred due to the **high values of L and C components.**

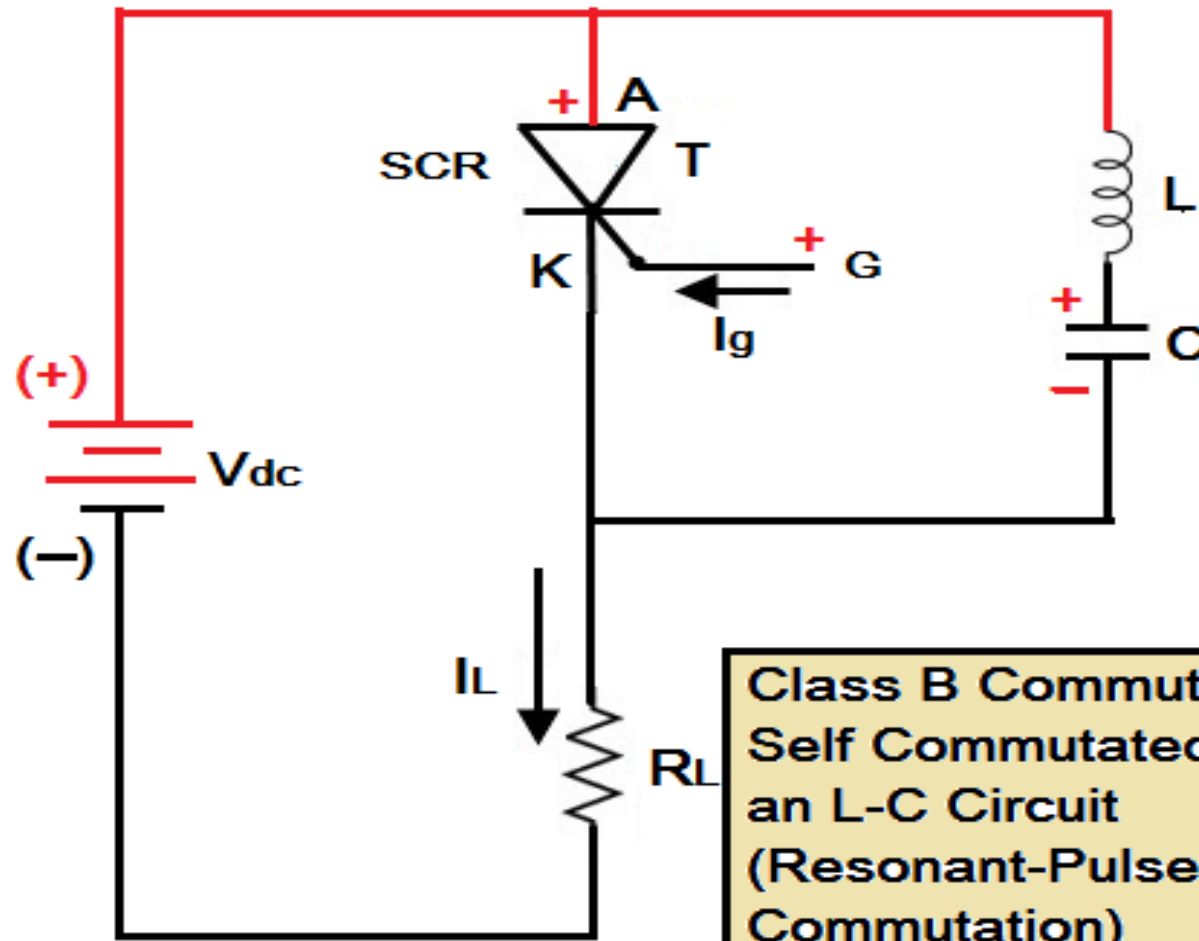


## **(II) Class-B Commutation : Self Commutated by an L-C Circuit (Resonant Pulse Commutation)**

- **Class-B Commutation or Self Commutation** by an **L-C Circuit** or **Resonant Pulse Commutation** is a **Forced Commutation** Technique to **Turn OFF** an **SCR**. In this technique, **SCR** is **Turned OFF** by gradual build-up of **Resonant Current** in the **Reverse Direction** i.e. from **Cathode (K)** to **Anode (A)** of **SCR**. This technique is also known as **Current Commutation** and occurs in **DC** circuit not in **AC** circuit.

- This is also a **Self Commutation** circuit in which commutation of **SCR** is achieved automatically by **L and C components**, once the **SCR is Turned ON**. The major difference between the **Class-A** and **Class-B SCR Commutation techniques** is that in case of **Class-B Commutation**, the **L-C Resonant Circuit** is connected across (Parallel) the **SCR** but not in series with **Load Resistor (R)** as in case of **Class-A Commutation** and hence the **L and C components** do not carry the **Load Current ( $I_L$ )**.

- The **L-C Resonant Circuit** is not directly connected with a load. It is connected **Parallel with the SCR**. Hence, the full **Load Current ( $I_L$ )** will not pass through the **SCR**. The circuit diagram of **Resonant-Pulse Commutation** is as shown in the **Fig (84)** below with waveforms of **SCR Current ( $I_{SCR}$ )**, **SCR Voltage ( $V_{SCR}$ )**, **Gate Current ( $I_g$ )** and **Load Current ( $I_L$ )** shown in **Fig (85)**.



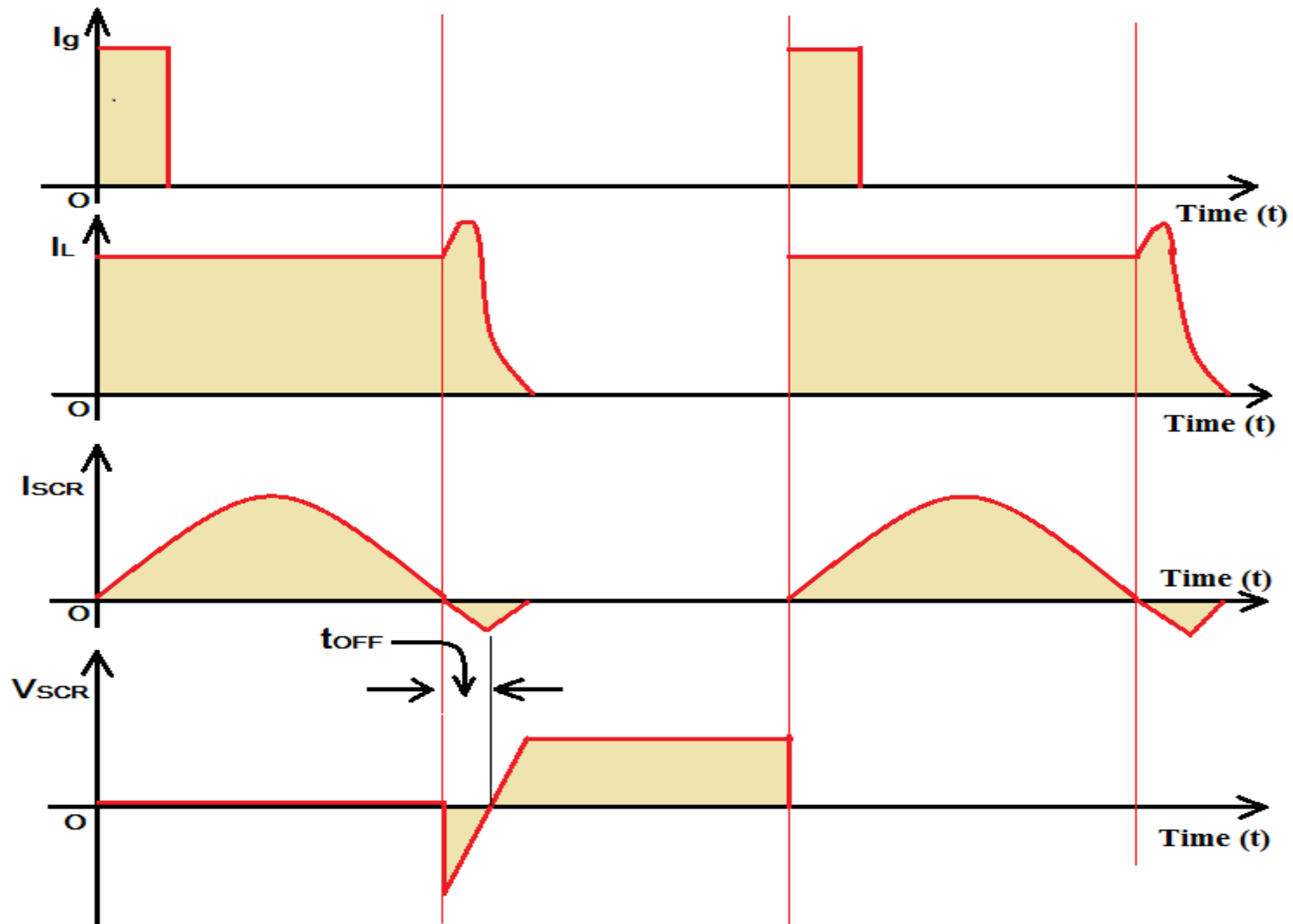
**Class B Commutation:**  
Self Commutated by  
an L-C Circuit  
(Resonant-Pulse  
Commutation)

- **Fig (84)** Shown circuit diagram of **Class-B Commutation or Resonant-Pulse Commutation.**

- When the **DC supply** is applied to the circuit, the **Capacitor (C)** charges with an **upper plate Positive** and **lower plate Negative** up to the **Supply Voltage (Vdc)** and **SCR** remains **Reversed Biased** until the **Gate Pulse** is applied. When we apply the **Gate Pulse**, the **SCR** is **triggered**, and then the **SCR Turns ON**. When **SCR** is **Turned ON**, the **current** will divide into **two parts**, one part of a **Constant Current** will flow through the **SCR**, and the **second part** of a **Sinusoidal Current** will flow through the **L-C circuit**.

- Now from above discussion the current start flowing in two directions, one is through **Vdc+ – SCR – R – Vdc-** and another one is the **Commutating Current (Ic)** through **L** and **C** components. But, then the **Constant Load Current (IL)** flows through the **Resistance (R)** and **Inductance (L)** connected in series, due to its large reactance. Then a **Sinusoidal Current** flow through the **LC Resonant Circuit** to charge the **Capacitor (C)** with the **Reverse Polarity**.





- **Fig (85)** Shown **Class-B Resonant Pulse Commutation** waveforms of SCR Gate Current ( $I_g$ ), SCR Voltage ( $V_{SCR}$ ), SCR Current ( $I_{SCR}$ ) and Load Current ( $I_L$ ).

- Once the **SCR** is **Turned ON**, the **Capacitor (C)** is starts **discharging** through **C+ – L – T – C-**.  
When the **Capacitor (C)** is fully discharged, it starts **charging** with a **Reverse Polarity**. Hence a **Reverse Voltage** applied across the **SCR** which causes the **Commutating Current (I<sub>c</sub>)** to oppose the flow of the **Anode Current (I<sub>A</sub>)** or **Load Current (I<sub>L</sub>)**.

- When the **Commutating Current ( $I_c$ )** is higher than the **Anode Current ( $I_A$ )** or **Load Current** causes **Anode Current ( $I_A$ )** of **SCR** is decreases and when the **Anode Current ( $I_A$ )** is less than the **Holding Current ( $I_H$ )** the **SCR** will automatically **Turn OFF** and the **Capacitor (C)** charges with original polarity.

- In the above process, the **SCR is Turned ON** for some time and then **automatically Turned OFF for some time**. This is a continuous process and the **desired frequency of ON/OFF depends on the values of L and C**. This type of commutation is mostly used in **Chopper Circuits**.

**to be continued .....**